

# Flow Measurement

## SITRANS FC

### Flow sensor MC2

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#### Overview



SITRANS FC MC2 is available as a:

- Standard version (DN 50 to DN 150 (2" to 6"))
- Hygienic EHEDG-certified version (DN 20 to DN 80 (¾" to 3"))

The MC2 sensor is suitable for accurate mass flow measurement of a variety of liquids and gases.

The sensor offers superior performance in terms of flow accuracy, turn-down ratio and density accuracy and delivers true multi-parameter measurements i.e.: mass flow, volume flow, density, temperature and fraction flow.

The very compact sensor construction makes installation and commissioning of even the largest sizes very straight forward and easy.

#### Benefits

- High accuracy better than 0.15 % of mass flow rate
- Large dynamic turn-down ratio
- Densitometer performance available through density accuracy better than 0.001 g/cm<sup>3</sup>
- Space-saving split-flow sensor design facilitating low pressure loss
- Parallel S-tube design and optimal oriented inductive sensors enhances accuracy and turn-down ratio.
- Self-draining in both horizontal and vertical position
- Rigid enclosure design reduces the influence from pipeline vibration and thermal stress
- 4-wire Pt100 temperature measurement ensures optimum accuracy on mass flow, density and fraction flow
- SENSORPROM enables true "plug & play" - installed and commissioned in less than 10 minutes.
- Safe Ex design Ex em [ib] IIC
- Sensor pipe available in high-quality stainless steel AISI 316L/1.4571 or Hastelloy C4/2.4610 offering optimum corrosion resistance.
- The sensor calibration is also valid for gas measurement.
- CIP cleanability for food and beverage and pharmaceutical applications

#### Application

Coriolis mass flowmeters are suitable for measuring all liquids and gases. The measurement is independent of changes in process conditions/parameters such as temperature, density, pressure, viscosity, conductivity, and flow profile.

Due to this versatility the meter is easy to install and the Coriolis flowmeter is recognized for its high accuracy in a wide turndown ratio which is paramount in many applications.

**The main applications of the Coriolis flowmeter can be found in all industries, such as:**

<b>Chemical and pharma</b>	Detergents, bulk chemicals, pharmaceuticals, acids, alkalis
<b>Food and beverage</b>	Dairy products, beer, wine, soft-drinks, plato/brix, fruit juices and pulps, bottling, CO <sub>2</sub> dosing, CIP-liquids
<b>Oil and gas</b>	Gas measurement, furnace control, test separators, LPG, oil bunkering
<b>Water and waste water</b>	Dosing of chemicals for water treatment

The wide variety of combinations and versions from the modular system means that ideal adaptation is possible to each measuring task.

The MC2 sensor is also available in a hygienic version which is EHEDG-approved. This is of particular interest for the food and beverage and pharmaceutical markets were the EHEDG approval is often requested for optimum hygienic and process safety.

#### Design

The MC2 sensor consists of 2 parallel measuring pipes, welded directly onto a flow-splitter at each end to eliminate a direct coupling to the process connectors and significantly reduce effects from external vibrations.

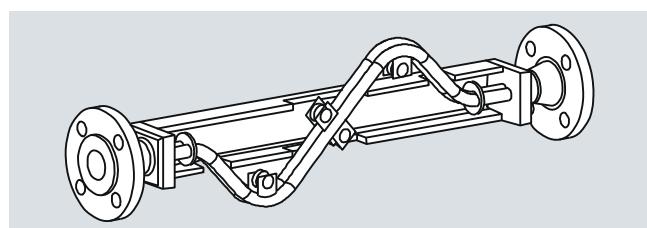
The flow-splitters are welded onto a rigid sensor housing which acts as a mechanical low-pass filter.

The sensor is available in 2 material configurations, AISI 316L/1.4436 or Hastelloy C4/2.4610 with a wide variety of process connections.

The enclosure is made of stainless steel AISI 304/1.4301 with an encapsulation grade of IP67/NEMA 4.

The sensor is Ex-approved Ex em [ib] IIC.

It can be installed in horizontal or vertical position, and is self-draining in both positions.



The MC2 sensor is based on a different Ex concept than MASS 6000. Therefore the MC2 sensor can only be connected to MASS 6000 IP67, MASS 6000 19" or SIFLOW FC070 standard versions, which have to be remote mounted in the safe area. MASS 6000 Ex d and SIFLOW FC070 Ex CT can **not** be used with MC2 sensors.



Hazardous area  
Zone 1 + 2

Safe area

### Flow sensor MC2

#### Function

The measuring principle is based on the Coriolis effect. See "System information Coriolis mass flowmeters".

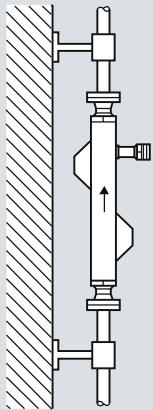
#### Integration

##### **Installation guidelines MC2 DN 50 ... DN 150**

###### Installation of sensor

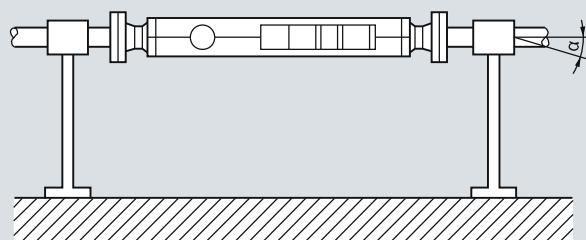
The optimal installation orientation is a vertical installation with an upward flow as shown in the following figure. This has the advantage that any solids contained in the fluid will settle downward and gas bubbles will move upward out of the meter tube when the flow rate is zero. Additionally, it is easy to drain the meter tube. Deposits can thereby be avoided.

###### Vertical orientation:

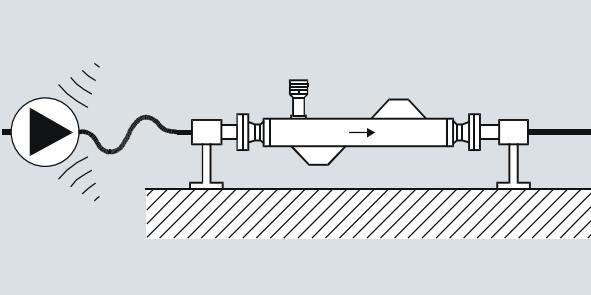


Vertical installation self-draining (upward flow)

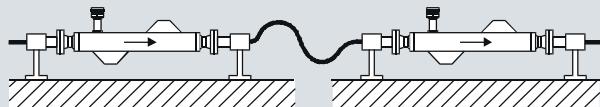
###### Horizontal orientation, self-draining



###### Avoid vibrations

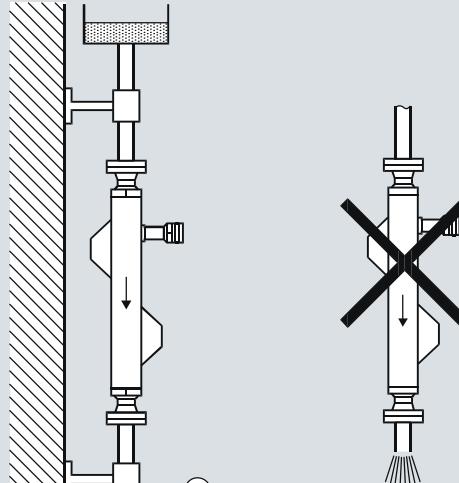


###### Avoid cross talk



###### Installation in a drop line

Mount with reduction (A) or orifice (B) to prevent partially draining (min. back pressure: 0.2 bar).



Installation in a drop line

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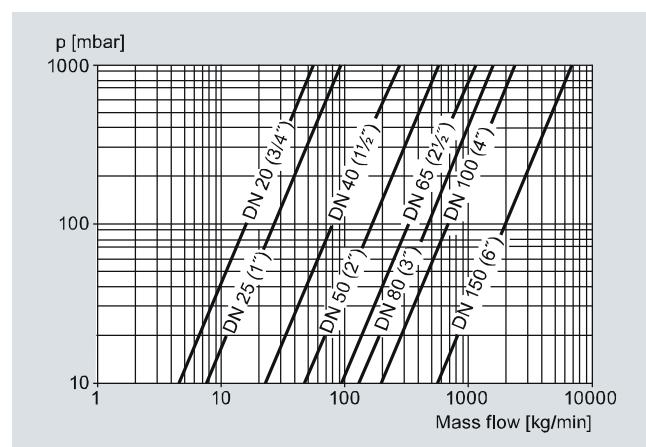
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#### Technical specifications

Versions (mm (inch))		20 (¾)	25 (1)	40 (1½)	50 (2)	65 (2½)	80 (3)	100 (4)	150 (6)
<b>Inside pipe diameter</b>	<b>mm (inch)</b>	8.0 (0.31)	10.0 (0.39)	16.0 (0.63)	22.0 (0.87)	29.0 (1.14)	34.0 (1.34)	43.1 (1.69)	76.1 (2.99)
<b>Pipe wall thickness</b>	<b>mm (inch)</b>	1.0 (0.04)	1.0 (0.04)	1.0 (0.04)	1.5 (0.06)	1.5 (0.06)	2.0 (0.08)	2.6 (0.10)	3.2 (0.13)
<b>Mass flow measuring range at pressure drop of 2 bar (29 psi) at 1 g/cm³ (0.036 lb/inch³)</b>	<b>kg/h (lb/h)</b>	4 610 (10 163)	7 560 (16 667)	23 560 (51 941)	48 500 (106 924)	95 500 (210 541)	127 000 (279 987)	203 500 (448 640)	602 000 (1 327 181)
<b>Density</b>	<b>g/cm³ (lb/inch³)</b>					0.5 ... 3.5 (0.18 ... 0.126)			
<b>Fraction e.g. Brix</b>	<b>°Brix</b>				0 ... 100				Not possible
<b>Temperature</b>									
Standard-version						-50 ... +200 °C (-58 ... +392 °F)			
Ex-version						-50 ... +200 °C (-58 ... +392 °F)			
<b>Liquid pressure measuring pipe</b>		20	25	40					
Stainless steel (DIN 2413, 20 °C (68 °F))	<b>bar (psi)</b>	100 (1450)	100 (1450)	100 (1450)	100 (1450)	100 (1450)	100 (1450)	40 (580)	40 (580)
<b>Materials</b>									
Measuring pipe									Stainless steel AISI 316T/1.4571 or Hastelloy C4/2.4610
Flange									Stainless steel AISI 316T/1.4571 or Hastelloy C4/2.4610
<b>Enclosure</b>						IP67			
Enclosure material/ connection box									AISI 304 (1.4301)/aluminum, max. pressure 40 bar (580 psi)
<b>Process connections</b>									See dimensional drawings
Electrical connections									Screw terminals, M 20
Cable									5 x 2 x 0.35 mm² twisted and screened in pairs, ext. Ø 12 mm
Cable length									10, 25, 75 or 150 m (32.8, 82, 246 or 492 ft.)
<b>Ex-version</b>									
ATEX 1443X									≤ DN 40: II 1/2 Ex em [ib] IIC T2-T6 ≥ DN 50: II 2G Ex em [ib] IIC T2-T6
<b>Weight approx.</b>	<b>kg (lb)</b>	13 (28)	14 (31)	18 (40)	34 (75)	47 (104)	58 (128)	91 (201)	261 (573)

For accuracy specifications see „System information Coriolis mass flowmeters“.

#### Pressure drop



# Flow Measurement

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<b>Selection and Ordering data</b>		Order No.	Order code
<b>SITRANS FC flow sensors MC2</b>		7 ME 4 3 0 0 -	
<b>Nominal diameter</b>			
Stainless steel AISI 316Ti/1.4571			
DN 50	1 A		
DN 65	1 B		
DN 80	1 C		
DN 100	1 D		
DN 150	1 E		
Hastelloy C4/2.4610			
DN 50	2 A		
DN 65	2 B		
DN 80	2 C		
DN 100	2 D		
DN 150	2 E		
<b>Nominal pressure</b>			
PN 40	A		
PN 100	B		
Class 150	C		
Class 300	D		
Class 600	E		
Clamps/screwed-connections	F		
<b>Process connections</b>			
Flange EN 1092-1			
DN 50 (PN 40/PN 100)	2 0		
DN 65 (PN 40/PN 100)	2 1		
DN 80 (PN 40/PN 100)	2 2		
DN 100 (PN 40)	2 3		
DN 150 (PN 40)	2 4		
Flange ASME/ANSI			
2" (class 150/300/600)	3 0		
2 1/2" (class 150/300/600)	3 1		
3" (class 150/300/600)	3 2		
4" (class 150/300)	3 3		
6" (class 150/300)	3 4		
Dairy screwed connection to DIN 11851			
DN 50 (PN 25)	4 0		
DN 65 (PN 25)	4 1		
DN 80 (PN 25)	4 2		
DN 100 (PN 25)	4 3		
Dairy clamp connection DIN 32676 Tri-clamp			
50 mm clamp (PN 16)	5 0		
66 mm clamp (PN 10)	5 1		
81 mm clamp (PN 10)	5 2		
100 mm clamp (PN 10)	5 3		
Aseptic nut flange DIN 11864-2 form A for pipes dimensioned by DIN 11866			
DN 40 (1 1/2")	6 0		
DN 50 (2")	6 1		
DN 65 (2 1/2")	6 2		
DN 80 (3")	6 3		
DN 100 (4")	6 4		
<b>Configuration</b>			
Flow and density (5 kg/m <sup>3</sup> [0.31 lb/ft <sup>3</sup> ])	1		
Flow, Brix/Plato and density (1 kg/m <sup>3</sup> [0.06 lb/ft <sup>3</sup> ]) <sup>1)</sup>	2		
Density (1 kg/m <sup>3</sup> [0.06 lb/ft <sup>3</sup> ]) <sup>1)</sup>	5		
Fraction (specified by customer) and density (1 kg/m <sup>3</sup> [0.06 lb/ft <sup>3</sup> ]) <sup>1)</sup>	9	NO Y	

<b>Selection and Ordering data</b>		Order No.	Order code
<b>SITRANS FC flow sensors MC2</b>		7 ME 4 3 0 0 -	
<b>Ex-approval</b>			
Standard, without explosion protection			A
With explosion protection: Ex, ATEX			B
<b>Cable</b>			A
No cable (see accessories)			
<b>Calibration</b>			
Standard			1
Matched pair			2
Extended calibration customer-specified select Y60, Y61, Y62 or Y63 (see additional information)			8

<sup>1)</sup> Extended density and fraction not possible with DN 150.

<b>Dairy MLFB example</b>		Order No.
<b>MC2 sensor</b>		7 ME 4 3 0 0 -
Sensor size DN 80, AISI 316Ti/1.4571		1 C
Nominal pressure: Clamps		F
DIN 11851, DN 80, PN 25		4 2
		
Configuration/calibration type: flow and density (5 kg/m <sup>3</sup> [0.31 lb/ft <sup>3</sup> ])		1
Without Ex approval		A
No cable		
Standard calibration		1

<b>Selection and Ordering data</b>		Order code
<b>Additional information</b>		
Please add "-Z" to Order No. and specify Order code(s) and plain text.		
Pressure testing certificate PED: 97/23/EC		C11
Material certificate EN 10204-3.1		C12
Welding certificate NDT X-ray: EN 25817/B		C13
Factory certificate according to EN 10204 2.2		C14
Factory certificate according to EN 10204 2.1		C15
Material certificate according to NACE		C16
Tag name plate, stainless steel		Y17
Customer-specified, matched pair (5 x 2)		Y60
Customer-specified calibration (5 x 2)		Y61
Customer-specified, matched pair (10 x 1)		Y62
Customer-specified calibration (10 x 1)		Y63
Special version		Y99

### **Operating instructions for SITRANS FC MC2**

Description	Order No.
• English	A5E02154544
• German	A5E02407329
• Spanish	A5E02384868
• French	A5E02384945

This device is shipped with a Quick Start guide and a CD containing further SITRANS F literature.

All literature is also available for free at:  
<http://www.siemens.com/flowdocumentation>

# Flow Measurement

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#### Accessories

Description	Order No.
Cables from MC2 sensor to MASS 6000 transmitter	
10 m (32.8 ft)	FDK:083H3001
25 m (82 ft)	FDK:083H3002
75 m (246 ft)	FDK:083H3003
150 m (492 ft)	FDK:083H3004

#### Spare parts

Description	Order No.
2 kB SENSORPROM unit (Sensor Serial No. and Order No. must be specified at ordering)	FDK:083H4410
Connection board/PCB	A5E03004110

#### Selection and Ordering data

Order No. Order code

SITRANS FC flow sensors  
MC2 for Hygienic applications only

7ME4310 -

#### Cable

No cable (see accessories)

A

#### Calibration

Standard  
Matched pair

1

2

1) Extended density and fraction not possible with DN 150.

#### Selection and Ordering data

Order No. Order code

SITRANS FC flow sensors  
MC2 for Hygienic applications only

7ME4310 -

#### Nominal diameter

AISI 316L/1.4435  
DN 20  
DN 25  
DN 40  
DN 50  
DN 65  
DN 80

1 A  
1 B  
1 C  
1 D  
1 E  
1 F

#### Nominal pressure 40 bar, PN 25

Clamps/screwed-connections

F

#### Pressure and Process connections

Dairy screwed connection to DIN 11851

4 0  
4 1  
4 2  
4 3  
4 4  
4 5

#### Dairy clamp connectors for DIN 32676

##### Tri-clamp

20 mm clamp  
26 mm clamp  
38 mm clamp  
50 mm clamp  
66 mm clamp  
81 mm clamp

4 7  
4 8  
5 4  
5 0  
5 1  
5 2

#### Aseptic connectors DIN 11864-2 Form A for DIN tubes

DN 20  
DN 25  
DN 40  
DN 50  
DN 65  
DN 80

5 8  
5 7  
6 0  
6 1  
6 2  
6 3

#### Configuration

Flow and density (5 kg/m<sup>3</sup>)  
Flow, BRIX/PLATO and density (1 kg/m<sup>3</sup>)<sup>1)</sup>  
Density (1 kg/m<sup>3</sup>)<sup>1)</sup>  
Flow, fraction (customer-specified application from the net)

1  
2  
5  
9  
NO Y

#### Ex-approval

Standard, without explosion protection  
With explosion protection: Ex, FM Class I, Div 2

A  
D

#### Selection and Ordering data

Order code

#### Additional information

Please add "-Z" to Order No. and specify Order code(s) and plain text.

Pressure testing certificate PED: 97/23/EC

C11

Material certificate EN 10204-3.1

C12

Welding certificate NDT X-ray: EN 25817/B

C13

Factory certificate according to EN 10204 2.2

C14

Factory certificate according to EN 10204 2.1

C15

Tag name plate, stainless steel

Y17

Tag name plate, plastic

Y18

Customer-specific transmitter setup

Y20

Customer-specified, matched pair (5 x 2)

Y60

Customer-specified calibration (5 x 2)

Y61

Customer-specified, matched pair (10 x 1)

Y62

Customer-specified calibration (10 x 1)

Y63

Special version

Y99

#### Accessories

Description Order No.

#### Cables from MC2 sensor to MASS 6000 transmitter

10 m (32.8 ft)  
25 m (82 ft)  
75 m (246 ft)  
150 m (492 ft)

FDK:083H3001

FDK:083H3002

FDK:083H3003

FDK:083H3004

#### Spare parts

Description Order No.

#### 2 kB SENSORPROM unit

(Sensor Serial No. and Order No. must be specified by ordering)

FDK:083H4410

### Flow sensor MC2

**Dairy MLFB example**
**MC2 sensor**

Sensor size DN 40 AISI 316L/1.4435  
 Nominal pressure: Clamp  
 DIN 11851, DN 40, PN 25



Configuration/calibration type: flow  
 and density (5 kg/m<sup>3</sup> [0.31 lb/ft<sup>3</sup>])  
 Without Ex appproval  
 No cable  
 Standard calibration

## Order No.

7ME4310 - 1C F 42 1 A A 1

# Flow Measurement

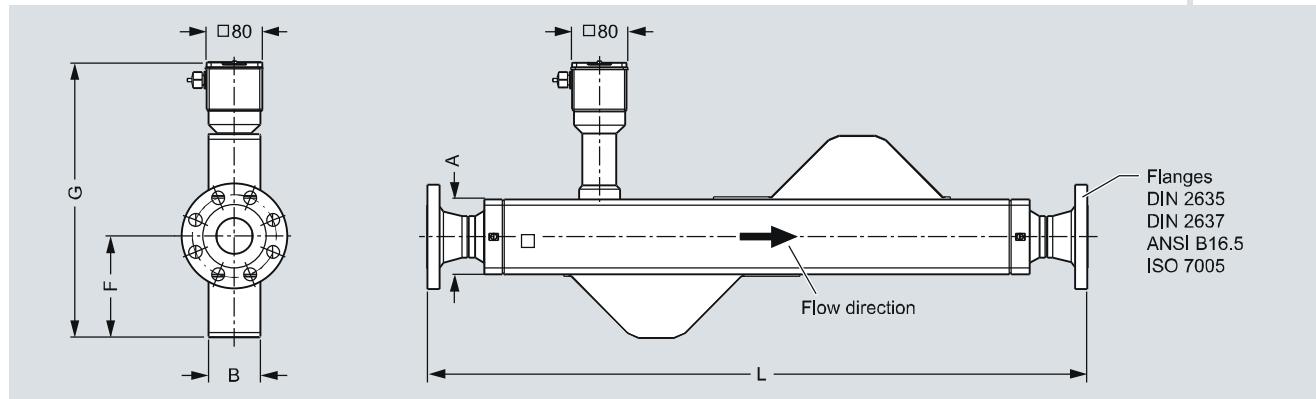
## SITRANS FC

### Flow sensor MC2

#### Dimensional drawings

Remote design, flanged construction, DIN/ANSI

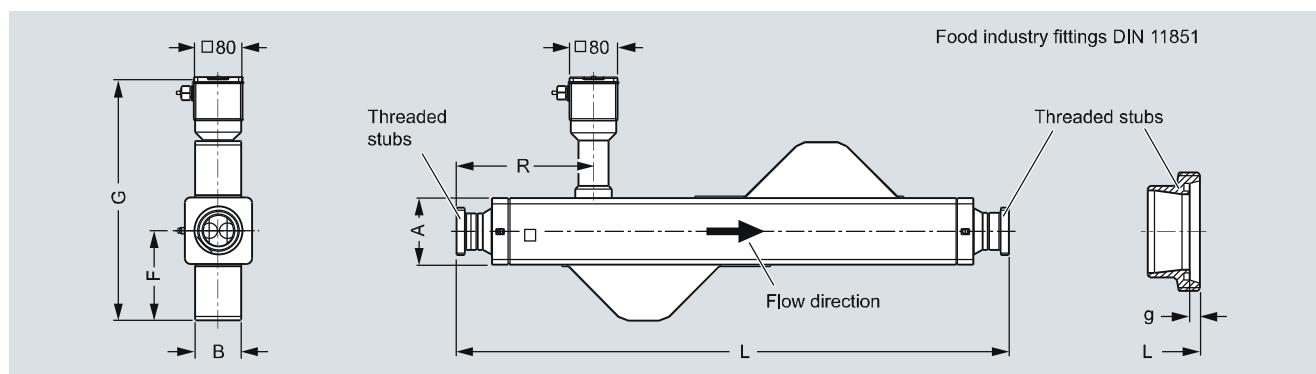
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Meter size	Process connection size		L [mm (inch)]						G <sup>1)</sup> [mm (inch)]	F [mm (inch)]	B [mm (inch)]	A [mm (inch)]	Weight [kg (lb)]	
inch	DN	inch	DN	DIN 11864-2 form A	DIN 2635 PN 40	DIN 2637 PN 100	ANSI CL 150	ANSI CL 300	ANSI CL 600					
2	50	2	50	918 (36.14)	940 (37.01)	979 (38.54)	970 (38.19)	980 (38.58)	1001 (39.41)	403 (15.87)	148 (5.83)	80 (3.15)	110 (4.33)	34 (75)
		2½	65	1081 (42.56)	1100 (43.31)	1148 (45.20)	1218 (47.95)	1228 (48.35)	1248 (49.13)					38 (84)
2½	65	2	50	1197 (47.13)	1220 (48.03)	1259 (49.57)	1250 (49.21)	1260 (49.61)	1281 (50.43)	429 (16.89)	164 (6.64)	97 (3.82)	130 (5.12)	43 (95)
		2½	65	1081 (42.56)	1100 (43.31)	1148 (45.20)	1218 (47.95)	1228 (48.35)	1249 (49.17)					47 (104)
		3	80	1200 (47.24)	1220 (48.03)	1260 (49.61)	1240 (48.82)	1260 (49.61)	1282 (50.47)					50 (110)
3	80	2½	65	1310 (51.57)	1330 (52.36)	1378 (54.25)	1365 (53.74)	1375 (54.13)	1396 (54.96)	456 (17.95)	186 (7.32)	108 (4.25)	140 (5.51)	56 (123)
		3	80	1200 (47.24)	1220 (48.03)	1260 (49.61)	1240 (48.82)	1260 (49.61)	1282 (50.47)					58 (128)
		4	100	1463 (57.60)	1480 (58.27)	1530 (60.24)	1500 (59.06)	1520 (59.84)	1568 (61.73)					69 (152)
4	100	3	80	1618 (63.70)	1640 (64.57)	1680 (66.14)	1660 (65.35)	1680 (66.14)	1702 (67.01)	500 (19.69)	215 (8.46)	131 (5.16)	170 (6.69)	84 (185)
		4	100	1463 (57.60)	1480 (58.27)	1530 (60.24)	1500 (59.06)	1520 (59.84)	1568 (61.73)					91 (201)
		6	150	N/A	1778 (69.92)	N/A	1806 (71.10)	1826 (71.89)	N/A					120 (265)
6	150	6	150	N/A	2040 (80.31)	N/A	2070 (81.50)	2090 (82.28)	N/A	613 (24.13)	285 (11.22)	190 (7.84)	260 (9.84)	260 (573)

<sup>1)</sup> For Ex add 54 mm

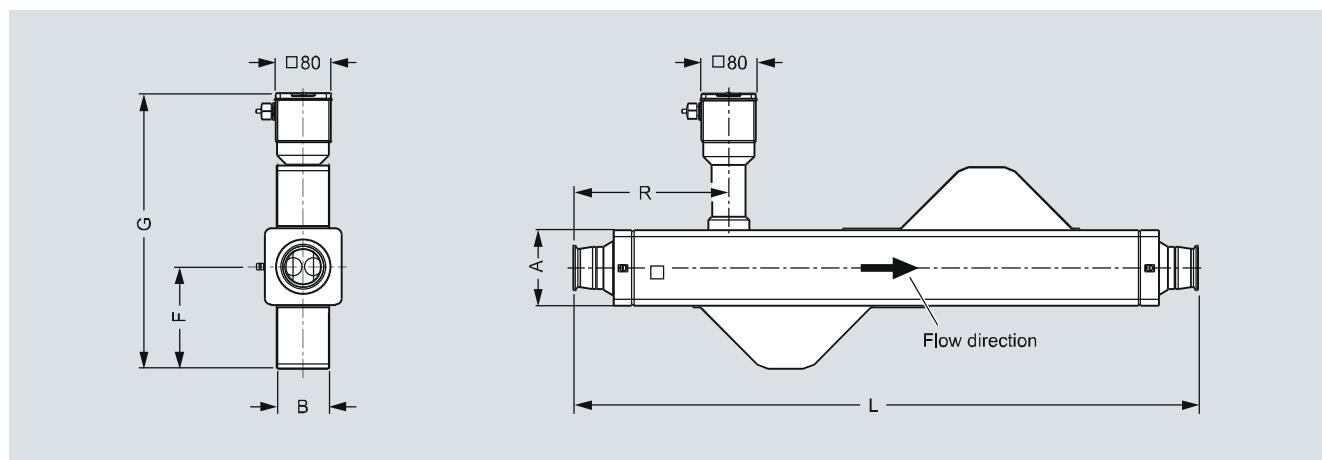
Remote design, food industry fittings, DIN 11851



Meter size	Process connection size		L [mm (inch)]	g [mm (inch)]	G <sup>1)</sup> [mm (inch)]	F [mm (inch)]	B [mm (inch)]	A [mm (inch)]	R [mm (inch)]	Weight [kg (lb)]		
inch	DN	inch	DN									
2	50	2	50	Rd 78 x 1/6	918 (36.14)	7 (0.28)	403 (15.87)	148 (5.83)	80 (3.15)	110 (4.33)	177 (6.97)	30 (66)
		2½	65	Rd 95 x 1/6	1081 (42.56)	8 (0.31)					254 (10.00)	34 (75)
2½	65	2	50	Rd 78 x 1/6	1197 (47.13)	7 (0.28)	429 (16.89)	164 (6.46)	97 (3.82)	130 (5.12)	291 (11.46)	40 (88)
		2½	65	Rd 95 x 1/6	1081 (42.56)	8 (0.31)					227 (10.91)	44 (97)
		3	80	Rd 110 x 1/6	1200 (47.24)	8 (0.31)					281 (11.06)	47 (104)
3	80	2½	65	Rd 95 x 1/6	1310 (51.57)	8 (0.31)	456 (17.95)	186 (7.32)	108 (4.25)	140 (5.51)	319 (12.56)	54 (119)
		3	80	Rd 110 x 1/6	1200 (47.24)	8 (0.31)					258 (10.16)	56 (123)
		4	100	Rd 110 x 1/6	1463 (57.60)	10 (0.39)					381 (15.00)	60 (132)
4	100	3	80	Rd 110 x 1/6	1618 (63.70)	8 (0.31)	500 (19.69)	215 (8.46)	131 (5.16)	170 (6.69)	401 (15.79)	82 (180)
		4	100	Rd 130 x 1/4	1463 (57.60)	10 (0.39)					314 (12.36)	86 (190)

<sup>1)</sup> For Ex add 54 mm

Remote design, Tri-clamp DIN 32676 (ISO 2852)



Dimensions in mm (inch)

<b>Meter size</b>		<b>Process connection size</b>		<b>L [mm (inch)] <math>\pm</math> 3</b>	<b>G<sup>1)</sup> [mm (inch)]</b>	<b>F [mm (inch)]</b>	<b>B [mm (inch)]</b>	<b>A [mm (inch)]</b>	<b>R [mm (inch)]</b>	<b>Weight [kg (lb)]</b>
<b>inch</b>	<b>DN</b>	<b>inch</b>	<b>DN</b>							
2	50	2	50	913 (35.94)	403 (15.87)	148 (5.83)	80 (3.15)	110 (4.33)	225 (8.86)	26 (57)
		2½	65	1073 (42.24)					305 (12.01)	27 (60)
2½	65	2	50	1192 (46.93)	429 (16.89)	164 (6.64)	97 (3.82)	130 (5.12)	335 (13.19)	36 (79)
		2½	65	1073 (42.24)					275 (10.83)	37 (82)
		3	80	1180 (46.46)					328 (12.91)	38 (84)
3	80	2½	65	1302 (51.26)	456 (17.95)	186 (7.32)	108 (4.25)	140 (5.51)	378 (14.88)	45 (99)
		3	80	1180 (46.46)					296 (11.65)	44 (97)
		4	100	1448 (57.01)					430 (16.93)	46 (101)
4	100	3	80	1598 (62.91)	500 (19.69)	215 (8.46)	131 (5.16)	170 (6.69)	440 (17.32)	71 (157)
		4	100	1448 (57.01)					365 (14.37)	69 (152)

<sup>1)</sup> For Ex add 54 mm

# Flow Measurement

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#### Process Connections

- Flanges DIN/ASME
- Tri-Clamp DIN 32676
  - DN 15 to DN 50: Series 3
  - DN 65 to DN 100: Series 1
- Food Industry fittings DIN 11851

The max. allowable operating pressure is a function of the process connection type, the fluid temperature, the bolts and the gaskets.

#### Pressure Rating

- PN 16, PN 40, PN 100 (to DN 80 (3''))  
Class 150, Class 300, Class 600 (to DN 80 (3''))

#### Housing as secondary containment

- Max. 40 bar

#### Pressure Equipment Directive 97/23/EG

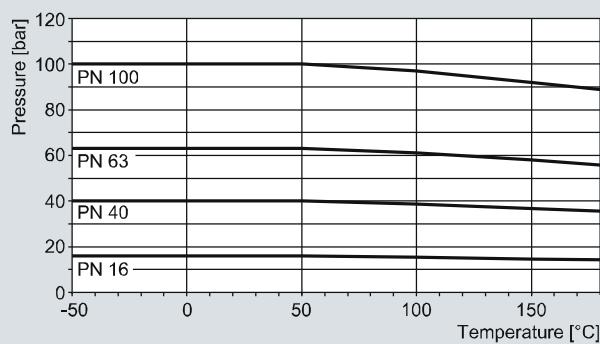
- Conformity evaluation category III, fluid group 1, gas, diagramme 6

Corrosion resistance of measuring pipe material to measuring medium has to be considered.

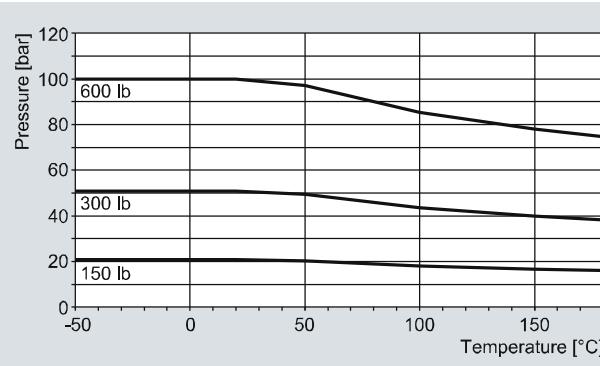
#### Material strength for process connections

Process connection	Size		PS <sub>max.</sub> at 20 °C (68 °F)	TS <sub>max.</sub>	TS <sub>min.</sub>
	DN	inch			
Thread acc. DIN 11851	15 ... 40	1/2 ... 1 1/2	40 (580)	140 (284)	-40 (-40)
	50 ... 100	2 ... 4	25 (363)	140 (284)	-40 (-40)
Tri-Clamp acc. DIN 32676	15 ... 50	1/2 ... 2	16 (232)	120 (248)	-40 (-40)
	65 ... 100	2 1/2 ... 4	10 (145)	120 (248)	-40 (-40)

#### Pressure/temperature curves

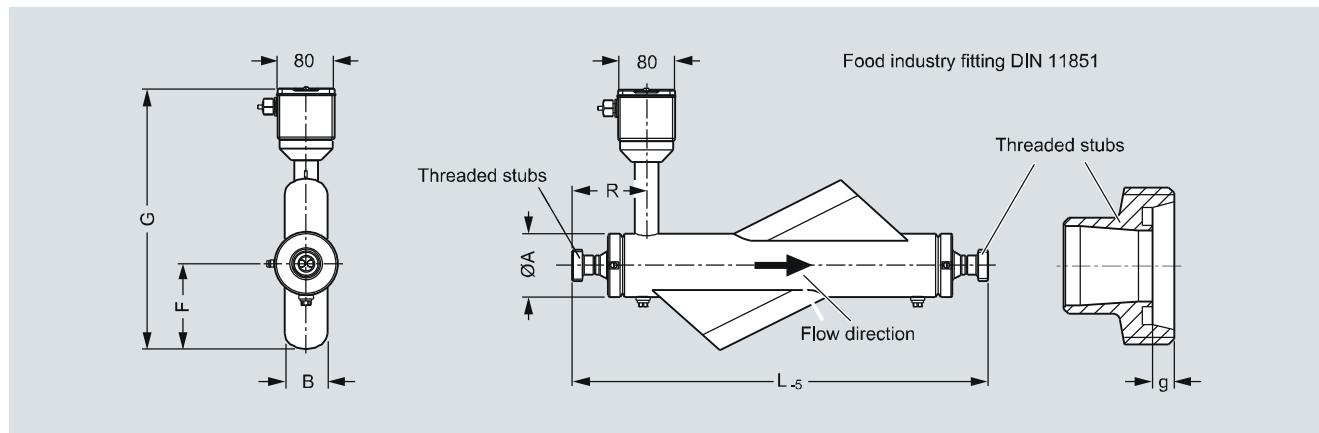


DIN-Flanges stainless steel AISI 316Ti/1.4571 to DN 100 (4'')



ASME-Flanges stainless steel AISI 326T/1.4571 to DN 100 (4'')

For further information on the PED standard and requirements, see page 9/14.

**Remote Design, Food Industry Fitting, DIN 11851**

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DN (Size)		Process connections		L <sub>5</sub>	g	G	F	B	ØA	R	Weight
DN	inch	DN	inch	mm (inch)	mm (inch)	mm (inch)	mm (inch)	mm (inch)	mm (inch)	mm (inch)	kg (lb)
20	¾	15	½	Rd34 x 1/8	672 (26.46)	4 (0.16)	358 (14.94)	127 (5.00)	66 (2.60)	89 (3.50)	152 (5.98) 13 (29)
		20	¾	Rd44 x 1/6	583 (22.95)	6 (0.24)					102 (4.02)
		25	1	Rd52 x 1/6	683 (26.89)	7 (0.28)					152 (5.98)
25	1	20	¾	Rd44 x 1/6	743 (29.25)	6 (0.24)	358 (14.94)	127 (5.00)	66 (2.60)	89 (3.50)	162 (6.38) 14 (31)
		25	1	Rd52 x 1/6	643 (25.31)	7 (0.28)					112 (4.11)
		40	1½	Rd65 x 1/6	786 (30.94)	7 (0.28)					185 (7.28)

If this connection is supplied with an EHEDG-certified device, the device nominal sizes must correspond with the connection nominal sizes!



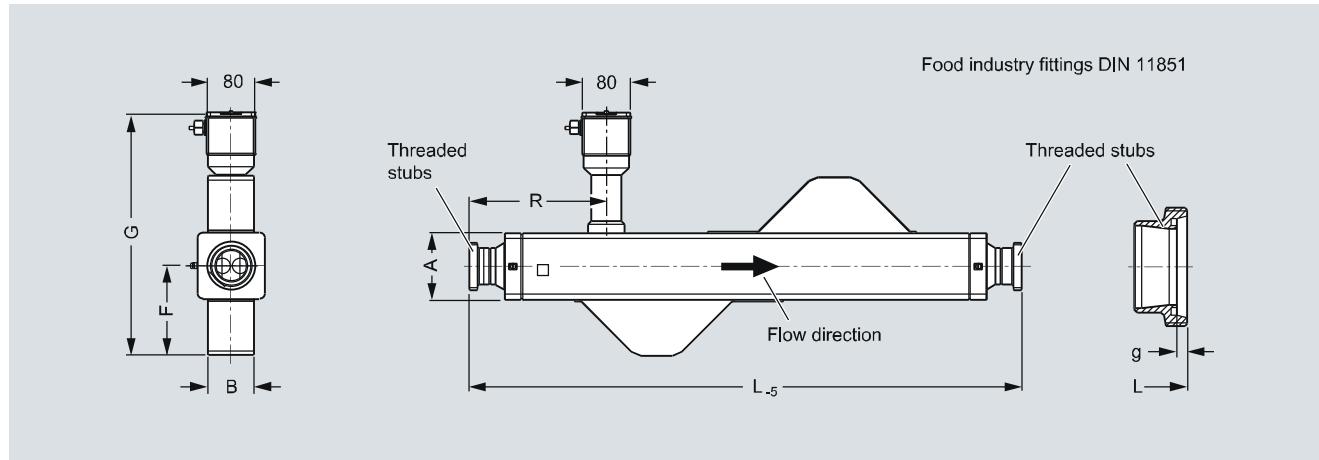
# Flow Measurement

## SITRANS FC

### Flow sensor MC2

**Remote Design, Food Industry Fitting, DIN 11851**

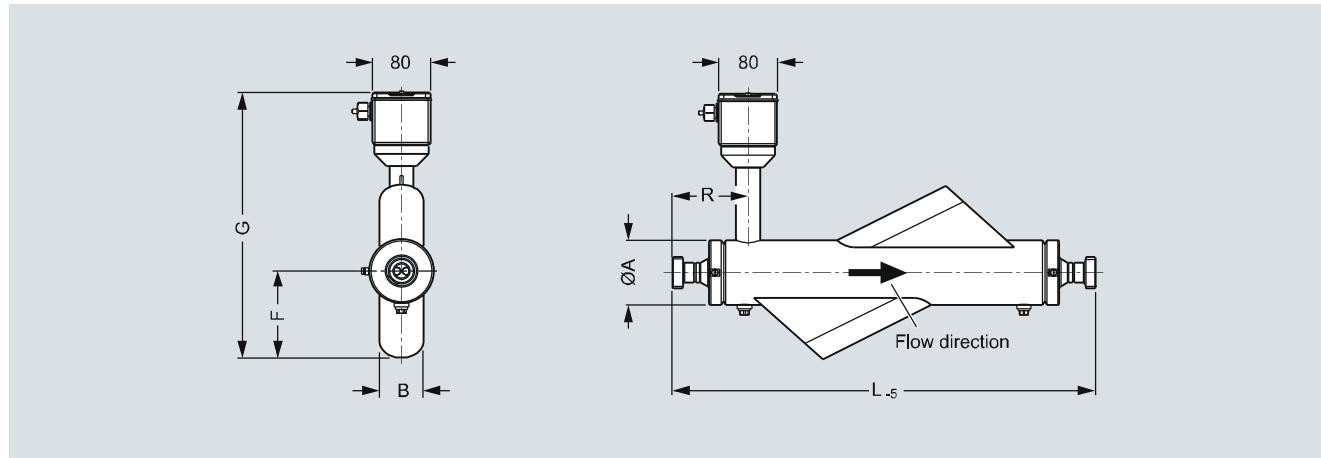
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DN (Size)		Process connections		L_5	g	G	F	B	ØA	R	Weight
DN	inch	DN	inch	mm (inch)	mm (inch)	mm (inch)	mm (inch)	mm (inch)	mm (inch)	mm (inch)	kg (lb)
40	1 1/2	25	1	Rd52 x 1/6	864 (34.02)	7 (0.28)	374 (14.72)	129 (5.08)	64 (2.52)	90 (3.54)	218 (8.58) 16 (35)
		40	1 1/2	Rd65 x 1/6	761 (29.96)	7 (0.28)					164 (6.46) 18 (40)
		50	2	Rd78 x 1/6	918 (36.14)	7 (0.28)					241 (9.49) 19 (42)
50	2	40	1 1/2	Rd65 x 1/6	1025 (40.35)	7 (0.28)	403 (15.87)	148 (5.83)	80 (3.15)	110 (4.33)	233 (9.17) 28 (62)
		50	2	Rd78 x 1/6	918 (36.14)	7 (0.28)					177 (6.97) 30 (66)
		65	2 1/2	Rd95 x 1/6	1081 (42.56)	8 (0.31)					254 (10.00) 34 (75)
65	2 1/2	50	2	Rd78 x 1/6	1197 (47.13)	7 (0.28)	429 (16.89)	164 (6.46)	97 (3.82)	130 (5.12)	291 (11.46) 40 (88)
		65	2 1/2	Rd95 x 1/6	1081 (42.56)	8 (0.31)					227 (8.94) 44 (97)
		80	3	Rd110 x 1/4	1200 (47.24)	8 (0.31)					281 (11.06) 47 (104)
80	3	65	2 1/2	Rd95 x 1/6	1310 (51.57)	8 (0.31)	456 (17.95)	186 (7.32)	108 (4.25)	140 (5.51)	319 (12.56) 54 (119)
		80	3	Rd110 x 1/4	1200 (47.24)	8 (0.31)					258 (10.16) 56 (123)
		100	4	Rd130 x 1/4	1463 (57.60)	10 (0.39)					381 (15.00) 60 (132)

If this connection is supplied with an EHEDG-certified device, the device nominal sizes must correspond with the connection nominal sizes!



**Remote Design, Tri-Clamp DIN 32676**

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DN (Size)		Process connections		L_5	G	F	B	ØA	R	Weight
DN	inch	DN	inch	mm (inch)	mm (inch)	mm (inch)	mm (inch)	mm (inch)	mm (inch)	kg (lb)
20	¾	15	½	DIN 32676	656 (25.83)	358 (14.09)	127 (5.00)	66 (2.60)	89 (3.50)	140 (5.51)
		20	¾		561 (22.09)					92 (3.62)
		25	1		661 (26.02)					142 (5.59)
25	1	20	¾	DIN 32676	721 (28.39)	358 (14.09)	127 (5.00)	66 (2.60)	89 (3.50)	152 (5.98)
		25	1		621 (24.45)					102 (4.02)
		40	1½		773 (30.43)					180 (7.09)

If this connection is supplied with an EHEDG-certified device, the device nominal sizes must correspond with the connection nominal sizes!



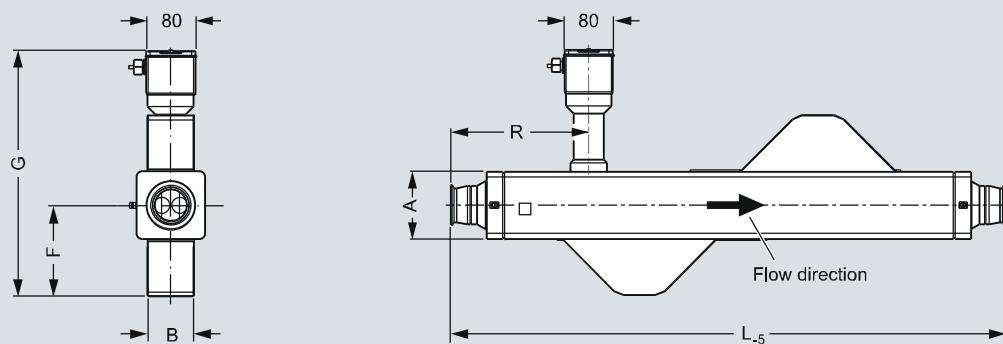
# Flow Measurement

## SITRANS FC

### Flow sensor MC2

*Remote Design, Tri-Clamp DIN 32676*

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DN (Size)		Process connections		L_5	G	F	B	ØA	R	Weight
DN	inch	DN	inch	mm (inch)	mm (inch)	mm (inch)	mm (inch)	mm (inch)	mm (inch)	kg (lb)
40	1½	25	1	842 (33.15)	374 (14.72)	129 (5.08)	64 (2.52)	90 (3.54)	242 (9.53)	17 (37)
		40	1½	748 (29.45)					195 (7.68)	17 (37)
		50	2	913 (35.94)					278 (10.94)	18 (40)
50	2	40	1½	1012 (39.84)	403 (15.87)	148 (5.83)	80 (3.15)	110 (4.33)	275 (10.83)	27 (60)
		50	2	913 (35.94)					225 (8.86)	26 (57)
		65	2½	1073 (42.24)					305 (12.01)	27 (60)
65	2½	50	2	1192 (46.93)	429 (16.89)	164 (6.46)	97 (3.82)	130 (5.12)	335 (13.19)	36 (79)
		65	2½	1073 (42.24)					275 (10.83)	37 (82)
		80	3	1180 (46.46)					328 (12.91)	38 (84)
80	3	65	2½	1302 (51.26)	456 (17.95)	186 (7.32)	108 (4.25)	140 (5.51)	378 (14.88)	45 (99)
		80	3	1180 (46.46)					296 (11.65)	44 (97)
		100	4	1448 (57.01)					430 (16.93)	46 (101)

If this connection is supplied with an EHEDG-certified device, the device nominal sizes must correspond with the connection nominal sizes!

